

D

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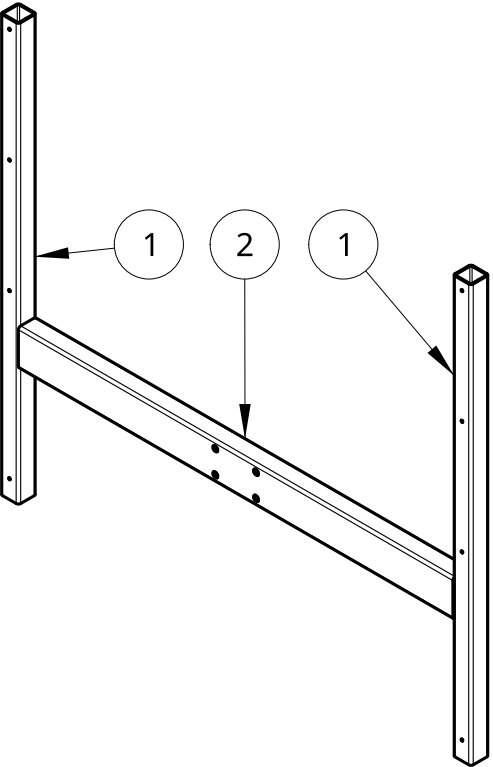
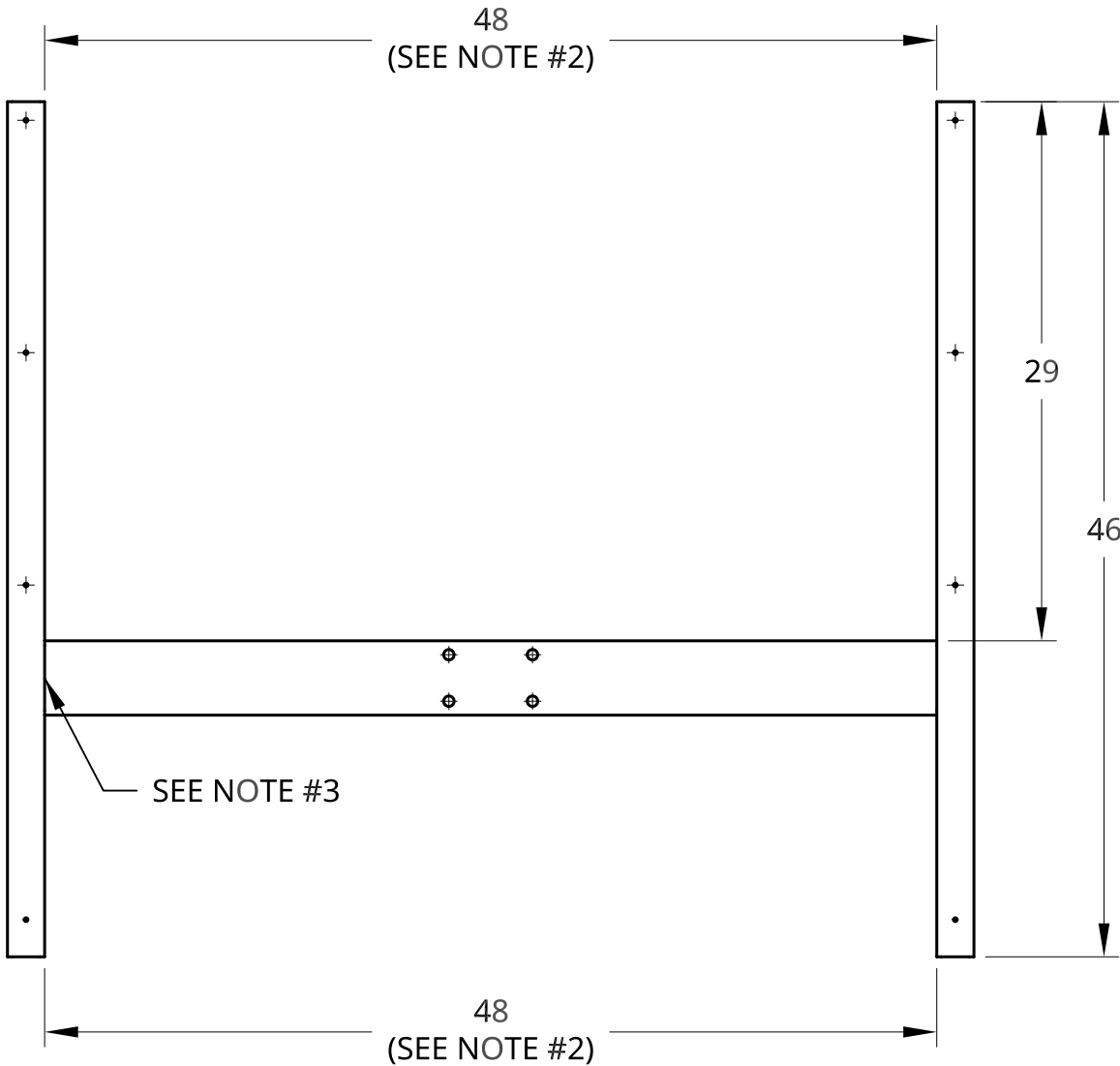
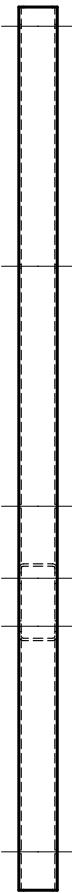
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Item No.	Qty	Part No.	Description	Name
1	2	100-1	HSS 2 x 2 x 1/8	100-1_H-Frame leg tube
2	1	100-2	HSS 4 x 2 x 1/8	100-2_H-Frame cross tube



SCALE 1:15

- NOTES:
- 1. **CRITICAL:** FRAME MEMBERS MUST BE SQUARE.
 - 2. TOP & BOTTOM OF FRAME MUST NOT CLOSE-IN WHEN WELDING. SECURE 48" SPACING WITH A FIXTURE
 - 3. NO RAISED WELD BEAD PERMISSABLE ON BOTH SIDES OF H-FRAME

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES .XX = ±.0- .XXX = ±.00- .XXXX = ±.000- ANGULAR = ±° FRACTIONAL = +1/8 /-0		SURFACE FINISH ✓		NAME		DATE	MICHIGAN SOILWORKS		
						11/06/2019			
							TITLE CFT MODULE H-FRAME 100-0_H-FRAME		
						11/20/2019			
DO NOT SCALE DRAWING				MICHAEL MCCLAIN		11/20/2019	SIZE B	DWG NO. 100-0	REV. E
BREAK ALL SHARP EDGES AND REMOVE BURRS									
THIRD ANGLE PROJECTION				MATERIAL		FINISH	SCALE 1:10	WEIGHT 42 lbs	SHEET 1 of 3

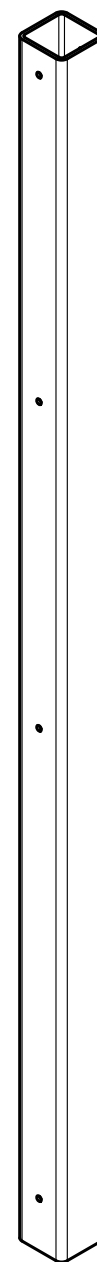
1

D

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#7 THRU
BOTH SIDES

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES .XX = ±.0- .XXX = ±.00- .XXXX = ±.000- ANGULAR = ±° FRACTIONAL = +1/8 /-0 SURFACE FINISH ✓				NAME	DATE	MICHIGAN SOILWORKS						
		DRAWN		MICHAEL MCCLAIN	11/06/2019							
		CHECKED									TITLE	
		APPROVED		MICHAEL MCCLAIN	11/20/2019							
DO NOT SCALE DRAWING		MODIFIED		MICHAEL MCCLAIN	11/20/2019	CFT MODULE H-FRAME 100-1_H-FRAME LEG TUBE						
BREAK ALL SHARP EDGES AND REMOVE BURRS												
THIRD ANGLE PROJECTION		MATERIAL		FINISH								
		HSS 2 X 2 X 1/8				SIZE	DWG NO.			REV.		
						B	100-0			E		
						SCALE	1:6		WEIGHT	11.7 lbs	SHEET	2 of 3

4

3

2

1

D

D

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C

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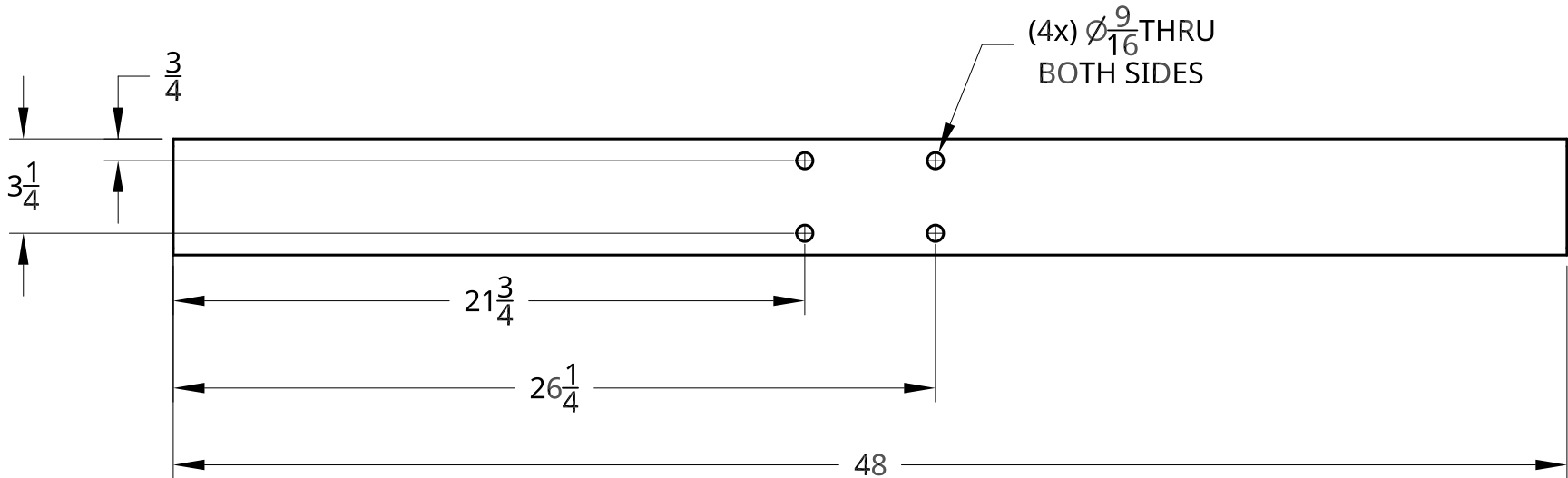
NOTES:
1.

4

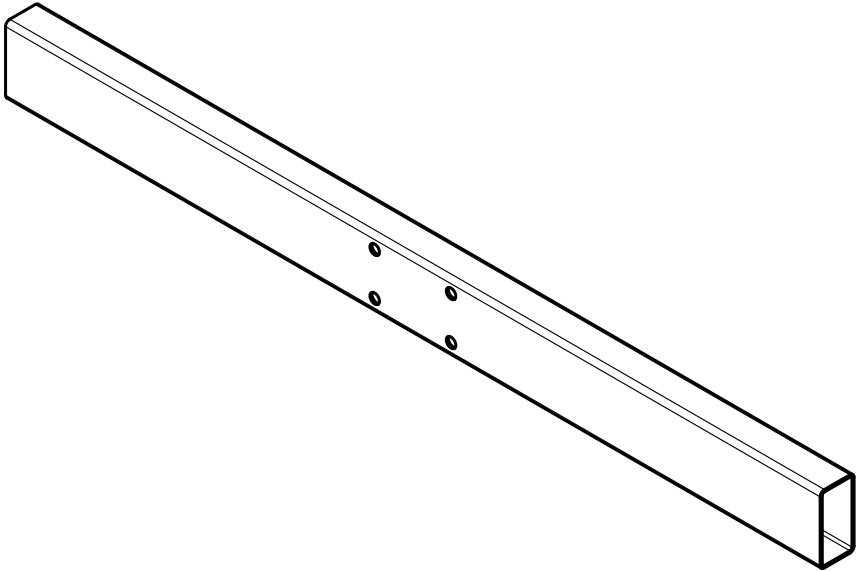
3

2

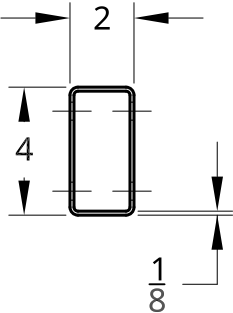
1



(4x) $\varnothing \frac{9}{16}$ THRU
BOTH SIDES



SCALE 1:8



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES .XX = ±.0- SURFACE FINISH .XXX = ±.00- ✓ .XXXX = ±.000- ANGULAR = ± ° FRACTIONAL = +1/8 /-0 DO NOT SCALE DRAWING BREAK ALL SHARP EDGES AND REMOVE BURRS THIRD ANGLE PROJECTION 		NAME	DATE	MICHIGAN SOILWORKS TITLE CFT MODULE H-FRAME 100-2_H-FRAME CROSS TUBE					
	DRAWN	MICHAEL MCCLAIN	11/06/2019						
	CHECKED								
	APPROVED	MICHAEL MCCLAIN	11/20/2019						
	MODIFIED	MICHAEL MCCLAIN	11/20/2019						
				SIZE	DWG NO.	REV.			
	MATERIAL	FINISH		B	100-0	E			
	HSS 4 X 2 X 1/8			SCALE	1:6	WEIGHT	19 lbs	SHEET	3 of 3